

Monday, 22/09/2008 12:54:40 PM

Julie Lecocq

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 42169

**Estimate Number** 

: 10897

P.O. Number

Written By

: 22/09/2008

This Issue Prsht Rev.

: NC

: // First Issue **Previous Run** 

: 41028

Type

S.O. No. :

: MACHINED PARTS

Checked & Approved By

Comment : Est Rev:F

Re-format

05-11-22 JLM

**Drawing Name** 

: D2618

Part Number **Drawing Number** 

: D2618 REV B1 : N/A

: BUSHING

**Project Number** : B1 **Drawing Revision** 

Material

: N/A **Due Date** : 29/09/2008

Qty:

200 Um:

Each

P10

Additional Product

Job Number:



Seq. #:

**Machine Or Operation:** 

Description: Delrin Round Bar 0.75"

MDELRINR0750



Comment: Qty.:

0.2709 f(s)/Unit Total: 54.1800 f(s)

Delrin Round Bar .75" black

Batch: **M1091** B

2.0



Comment: HARDINGE CNC LATHE SMALL

SS 08/09/25

1-Turn as per Folio FA195 & Dwg D2618.

2-Deburr QC2

QC8



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK



Comment: SECOND CHECK



PACKAGING RESOURCE #1



5.0

3.0

4.0

**PACKAGING 1** 



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:



## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES								
DATE STEP		PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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		•					==			

Part No: <u>D2618</u>	PAR #: NA	Fault Category: <u>P</u>	1 ( Madrised Agat	NCR: Yes No	DQA:	Date: 08/09/30
Resolution:		Disposition:		QA: N/C Closed	1: <u>D</u>	Date: 68/3/

NCR:42	2169	W			,			
DATE	STEP	Description of NC		Corrective Action Section B	T 0: 0	Verification	Approval	Approval
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Date: User: Monday, 22/09/2008 12:54:40 PM

Julie Lecocq

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 42169

Part Number: D2618

Job Number:



Seq. #:

TABLE YELL

**Machine Or Operation:** 

Description:

6.0

QC21



FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



## **Dart Aerospace Ltd**

W/O:			V	ORK ORDER CHANGE	S						
DATE	STEP	PROCEDURE CHANGE				,	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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NCR:		We	ORK OR	DER NON-CONFORMA	NCE (N	CR)					
DATE	STED	Description of NC Section A	Corrective Action Section B				Verific		Approval	Approval	
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DART AEROSPACE LTD	Work Order:	42169
Description: Bushing	Part Number:	D2618
Inspection Dwg: D2618 Rev: B1		Page 1 of 1

spection Dwg	j: D2618 Rev					Fa	ge 1 of 1
	FIRS	T ARTICLE II	NSPECTI	ON CHE	ECKLIST		
	X	First Arti	cle	Prot	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection		nments
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Ø0.313	+0.020/-0.000	Ø.314	\ \ \				ž .
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easured by:	M2/ Jun	Audited by:	and		Prototype /	Approval:	N/A
	126/19/20	Date:	1 1	29		Date:	N/A
ev Date	Change Ool	<del>V24</del>				Revised by	Approve
04 08 26	New Issue					K.I/.II M	1 2

Rev	Date	Change Colo V &	Revised by	Approved
Α	04.08.26	New Issue	KJ/JLM	1
В	04.09.10	Changed tolerance for Ø0.500	KJ/JLM	

Dart Aerospa	ace Ltd
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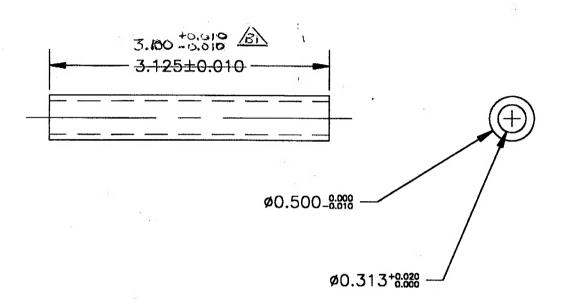
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Resolution:			Dispositio	n:	QA	N/C Cld	osed:		Date: _	<u> </u>
NCR:			WORK ORD	ER NON-CONFO	RMANCE	(NCR	)			
DATE	0750	Description of NC		Corrective Action	Section B		Verific	ation	Approval	Approval
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B	W	KE	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHEC	KĘD	APPROVED	DRAWING NO.	REV. B
B	٠, ٢	BW	D2618 SHEET	1 OF 1
DATE			TILE	SCALE
96:	10:30		BUSHING	1:1
В		97.05.09	3.125 WAS 1.625, .313 WAS .375	
हा	W-H	04.06.03	CHANGE DIM FOR BETTER FIT	

RELEASED 91/05/13 DS



MATERIAL: DELRIN OR TEFLON OR NYLON

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

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W/O:			W	ORK ORDER CHANG	ES				. —	
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Part No	•	PAR #:	Fault Cat	egory:	NCR:	Yes N	lo <b>DQ</b>	A:	Date:	`
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NCR:			WORK ORE	DER NON-CONFORMA	NCE	(NCR)				·
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector
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